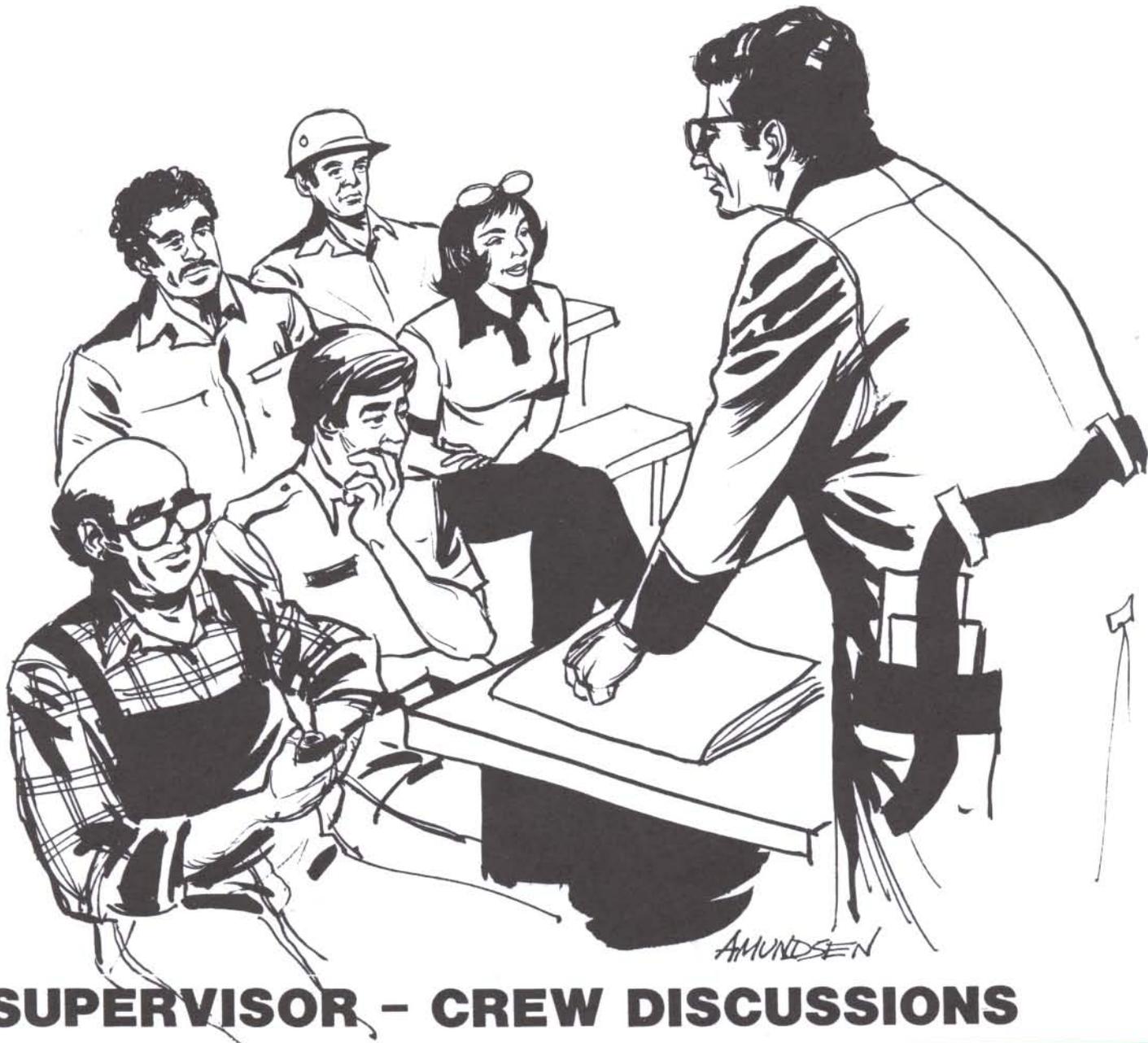


SAFETY

COMES THRU JOB TRAINING



SUPERVISOR - CREW DISCUSSIONS

THE BEGINNING OF ACCIDENT PREVENTION

NOT BY ACCIDENT