



**PRE-INSPECTION CHECKLIST
 FOR POTABLE WATER
 HEATERS - ASME "HLW"
 STAMPED WATER HEATERS**

Notice: This checklist reflects the most common violations our field inspectors encounter when performing an inspection on a hot water heating boiler installation. We recommend boiler industry personnel have access to a current set of applicable codebooks/jurisdictional laws, such as ASME Boiler Code Section IV, National Board Inspection Code (NBIC), Chapter [296-104 WAC](#) and [Chapter 70.79 RCW](#) of the State of Washington Boiler and Unfired Pressure Vessel Laws.

REFERENCE

COMPLIANCE

Yes No

Administration and General Requirements

WAC 296-104-020	A Boiler/Pressure Vessel Installation or Reinstallation Permit form must be submitted to the Boiler Section prior to making the installation/reinstallation of any boiler, pressure vessel or hot water heater.	<input type="checkbox"/>	<input type="checkbox"/>
RCW 18.27 & RCW 18.106	Every contractor shall be registered with the Department of Labor and Industries before installing/reinstalling, making repairs, or modifications to any boiler, pressure vessel or hot water heater.	<input type="checkbox"/>	<input type="checkbox"/>
RCW 70.79.320	The owner or user of any boiler required to be inspected upon installation/reinstallation shall not operate the boiler, pressure vessel or hot water heater until a certificate-inspection has been made.	<input type="checkbox"/>	<input type="checkbox"/>
WAC 296-104-200	All "HLW" water heaters shall be constructed, stamped, and installed in accordance with ASME Section IV of the ASME code.	<input type="checkbox"/>	<input type="checkbox"/>
WAC 296-104-255 & WAC 296-104-271	A minimum clear space of eighteen inches (18") shall be provided all sides of the boiler, pressure vessel or hot water heater. As a minimum all other sides shall comply with the manufacturer's installation instructions for clearances to combustible materials. A clearance variance acceptable to the manufacturer and owner may be submitted to the inspector for approval.	<input type="checkbox"/>	<input type="checkbox"/>
RCW 79.79.350 & WAC 296-104-700	The owner/user is responsible for fees. All inspection, permit and certificate fees must be submitted to the Dept. before a "Certificate of Inspection" is issued and the boiler, pressure vessel or hot water heater is lawful to operate.	<input type="checkbox"/>	<input type="checkbox"/>

REFERENCE**COMPLIANCE****Yes No****Controls****ASME Section IV
HLW-701.1**

Each individual automatically fired water heater, in addition to the operating control used for normal water heater operation shall have a separate high temperature limit actuated combustion control that will automatically cut off the fuel supply. The temperature range of the of the high temperature limit control shall not allow a setting over 210°F.

REFERENCE**COMPLIANCE****Yes No****Installation Requirements****ASME Section IV
HLW-800.1**

Each water heater shall have at least one officially rated temperature and pressure safety relief valve or at least one officially rated safety relief valve.

**ASME Section IV
HLW-800.1**

No safety relief valve shall be smaller than NPS ¾ inch.

**ASME Section IV
HLW-800.1**

The safety relief valve pressure setting shall be less than or equal to the maximum allowable working pressure of the water heater.

**ASME Section IV
HLW-800.1**

The required relieving capacity in Btu/hr of the safety relief valve shall not be less than the maximum allowable input.

**ASME Section IV
HLW-801.2**

Safety relief valves shall be connected to the top of water heaters or directly to a tapped or flanged opening in the water heater.

**ASME Section IV
HLW-801.2**

Safety relief valves shall be installed with their spindles upright and vertical with no horizontal connecting pipe, except that, when the safety relief valve is mounted directly on the water heater vessel with no more than 4 inch maximum interconnecting piping, the valve may be installed in the horizontal position with the outlet pointed down.

**ASME Section IV
HLW-801.2**

No piping or fitting used to mount the safety relief valve shall be of a nominal pipe size less than that of the valve inlet.

**ASME Section IV
HLW-801.5**

Safety relief valves shall not be connected to an internal pipe in the water heater or a cold water feed line connected to the water heater.

**ASME Section IV
HLW-801.6**

No shutoff of any description shall be placed between the safety relief valve and the water heater, or on the discharge pipes between such valves and the atmosphere.

**ASME Section IV
HLW-801.7**

When a discharge pipe is used, its internal cross-sectional area shall be not less than the full area of the valve outlet.

**ASME Section IV
HLW-801.7**

The discharge from safety relief valves shall be so arranged that there will be no danger of scalding attendants.

REFERENCE

COMPLIANCE

Yes No

Installation Requirements (Continued)

ASME Section IV HLW-801.7	The safety relief valve discharge shall be as short and straight as possible and so arranged as to avoid undue stress on the valve.	<input type="checkbox"/>	<input type="checkbox"/>
ASME Section IV HLW-805.1	Water supply shall be introduced into a water heater through an independent water supply connection.	<input type="checkbox"/>	<input type="checkbox"/>
ASME Section IV HLW-805.1	Feed water shall not be introduced through openings or connections provided for cleaning, safety relief valves, drain, or temperature gage.	<input type="checkbox"/>	<input type="checkbox"/>
ASME Section IV HLW-809.2	Provisions shall be made for the expansion and contraction of hot water mains connected to water heaters by providing substantial anchorage at suitable points and by providing swing joints when water heaters are installed in batteries.	<input type="checkbox"/>	<input type="checkbox"/>
ASME Section IV HLW-810 (a)	Each water heater shall have a bottom drain pipe connection fitted with a valve or cock connected to the lowest water space practicable. The minimum size bottom drain valve shall be 3/4 inch.	<input type="checkbox"/>	<input type="checkbox"/>
ASME Section IV HLW-810 (b)	Any discharge piping connected to the bottom drain connection shall be full size to the point of discharge.	<input type="checkbox"/>	<input type="checkbox"/>
ASME Section IV HLW-820	Each installed water heater shall have a thermometer so located and connected that it shall be easily readable.	<input type="checkbox"/>	<input type="checkbox"/>
ASME Section IV HLW-820	The thermometer shall be so located that it shall at all times indicate the temperature of the water in the water heater at or near the outlet.	<input type="checkbox"/>	<input type="checkbox"/>

Note: Make certain that all items listed above are in compliance prior to requesting an inspection on a new or reinstalled boiler.